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Leak - Proof Flow & Control Solution Partner

The Best Partner
for Value Creation

S-LOK[®] SCO O-Ring Face Seal Fittings

HanSun

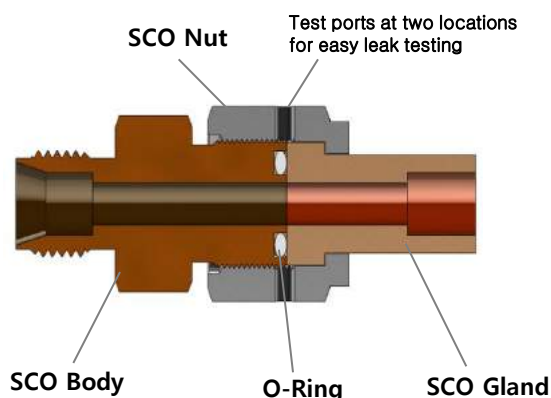
한선엔지니어링(주)
HANSUN ENGINEERING CO., LTD.



HanSun

Technical data

Basic Components & Assembly



Features

- * Sealing from vacuum to positive pressure within a wide range of temperature up to 550°F
- * Easy Installation & Disassembly
- * Eliminating turbulence and dead zone within the Fitting
- * According to SAE J 1453 or ISO 8434-3

Materials of Component

- * Bodies, Glands & Nuts : SUS 316
- * Automatic tube weld fittings : SUS 316L

Pressure Ratings

- * ASME B31.1 & B31.3

He Leak Testing

- * Max leak rate : 4×10^{-9} SCCS (Std cm³/s)

O-Ring Information

- Standard

- * SCO Bodies;
70 durometer
Fluorocarbon FKM(Viton)
- * SAE/MS Thread;
90 durometer
Fluorocarbon FKM(Viton)

- Temperature Rating

| Material | Temperature Rating °F(°C) |
|--------------------|---------------------------|
| Fluorocarbon FKM | 400 (204) |
| Buna N | 250 (121) |
| PTFE | 450 (232) |
| Perfluoroelastomer | 550 (287) |
| Ethylene propylene | 300 (148) |

- O-Ring Uniform Size Number





























| SCO Size | O-Ring Uniform Size Number |
|----------|----------------------------|
| 1/4 | -011 |
| 3/8 | -012 |
| 1/2 | -014 |
| 3/4 | -018 |
| 1 | -021 |

| SAE/MS Thread Size | O-Ring Uniform Size Number |
|--------------------|----------------------------|
| 7/16-20 | -904 |
| 9/16-18 | -906 |
| 3/4-16 | -908 |
| 1 1/16-12 | -912 |
| 1 5/16-12 | -916 |

Index

Glands

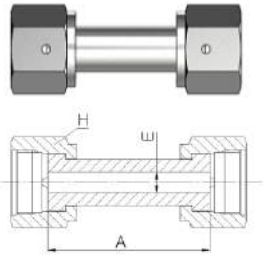
Bodies

| | | | | | | | | |
|--|---|---|---|---|---|---|--|---|
|  | Union SCO-GU | 4 |  | Union SCO-BU | 6 |  | Male NPT Connector SCO-BMC | 8 |
|  | S-Lok Tube Fitting Connector SCO-GSC | 4 |  | Bulkhead Union SCO-BBU | 6 |  | Female NPT Connector SCO-BFC | 8 |
|  | Tube Adapter SCO-GA | 4 |  | Reducing Union SCO-BUR | 6 |  | Male Elbow NPT Connector SCO-BLM | 8 |
|  | Tube Socket Weld Connector SCO-GSWC | 4 |  | Union Elbow SCO-BL | 6 |  | Male SAE/MS Connector SCO-BUS | 8 |
|  | Tube Socket Weld Reducing SCO-GSWR | 4 |  | Union Tee SCO-BT | 6 |  | Male SAE/MS Positionable Elbow SCO-BLS | 8 |
|  | Male Tube Weld Connector SCO-GWC | 5 |  | S-Lok Tube Fitting Connector SCO-BSC | 7 | E.T.C. Parts | | |
|  | Automatic Tube Weld Connector SCO-GWAC | 5 |  | S-Lok Tube Fitting Bulkhead Connector SCO-BSCB | 7 | | |  |
|  | Male NPT Connector SCO-GMC | 5 |  | S-Lok Tube Fitting Elbow SCO-BSL | 7 |  | Blind Nut SCO-BLNUT | 9 |
|  | Female NPT Connector SCO-GFC | 5 |  | Tube Socket Weld Connector SCO-BSWC | 7 |  | Blind Cap SCO-CAP | 9 |
|  | Male SAE/MS Connector SCO-GUS | 5 |  | Automatic Tube Weld Connector SCO-BWAC | 7 | | | |

Glands

► Union

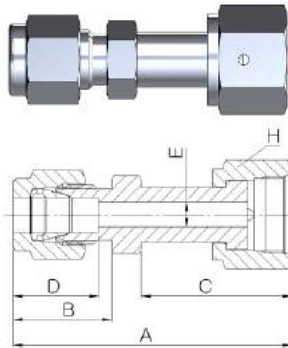
SCO-GU



| Ordering Number | SCO Size | A | E | H |
|-----------------|----------|------|-----|-------|
| SCO-GU-4 | 1/4 | 36.1 | 4.4 | 11/16 |
| SCO-GU-8 | 1/2 | 40.9 | 9.6 | 15/16 |

► S-Lok Tube Fitting Connector

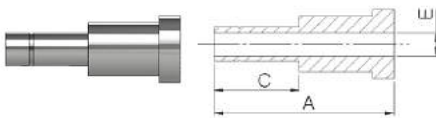
SCO-GSC



| Ordering Number. | SCO Size | Tube O.D. | A | B | C | D | E | H |
|------------------|----------|-----------|-------|-------|------|-------|-------|-------|
| SCO-GSC-4-4T | 1/4 | 1/4 | 42.94 | 17.78 | 19.6 | 15.24 | 4.4 | 11/16 |
| SCO-GSC-8-6T | 1/2 | 3/8 | 46.52 | 19.3 | 20.6 | 16.76 | 7.11 | 15/16 |
| SCO-GSC-8-8T | 1/2 | 1/2 | 49.84 | 21.84 | 20.6 | 22.86 | 10.41 | 15/16 |
| SCO-GSC-12-12T | 3/4 | 3/4 | 55.41 | 21.84 | 23.9 | 24.38 | 15.5 | 1-3/8 |
| SCO-GSC-16-16T | 1 | 1 | 63.19 | 26.41 | 24.9 | 31.24 | 20.6 | 1-5/8 |

► Tube Adapter

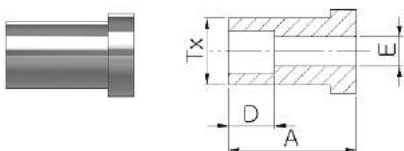
SCO-GA



| Ordering Number. | SCO Size | Tube O.D. | A | C | E |
|------------------|----------|-----------|------|-------|-------|
| SCO-GA-4-4T | 1/4 | 1/4 | 33.3 | 15.75 | 4.31 |
| SCO-GA-8-6T | 1/2 | 3/8 | 35.1 | 17.5 | 6.86 |
| SCO-GA-8-8T | 1/2 | 1/2 | 41.1 | 23.2 | 9.4 |
| SCO-GA-12-12T | 3/4 | 3/4 | 45.7 | 24.7 | 15.5 |
| SCO-GA-16-16T | 1 | 1 | 52.1 | 31.7 | 20.32 |

► Tube Socket Weld Connector

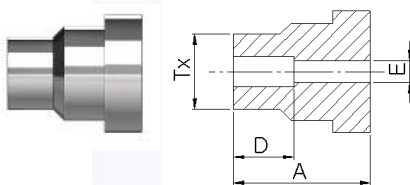
SCO-GSWC



| Ordering Number. | SCO Size | Tube O.D. | A | D | E | Tx |
|------------------|----------|-----------|------|-------|------|-------|
| SCO-GSWC-4-4T | 1/4 | 1/4 | 19.6 | 7.87 | 4.4 | 10.21 |
| SCO-GSWC-6-6T | 3/8 | 3/8 | 20.6 | 9.65 | 6.7 | 13.28 |
| SCO-GSWC-8-8T | 1/2 | 1/2 | 20.6 | 12.7 | 9.6 | 16.31 |
| SCO-GSWC-12-12T | 3/4 | 3/4 | 23.9 | 14.22 | 15.5 | 23.77 |
| SCO-GSWC-16-16T | 1 | 1 | 24.9 | 19.05 | 20.6 | 28.7 |

► Tube Socket Weld Reducing Connector

SCO-GSWR

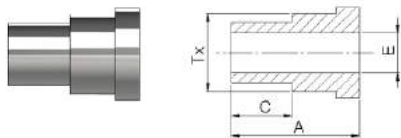


| Ordering Number | SCO Size | Tube O.D. | A | D | E | Tx |
|-----------------|----------|-----------|------|------|------|-------|
| SCO-GSWR-4-2T | 1/4 | 1/8 | 19.6 | 6.35 | 2.28 | 7.87 |
| SCO-GSWR-8-4T | 1/2 | 1/4 | 20.6 | 7.87 | 4.82 | 11.17 |

Glands

► Male Tube Weld Connector

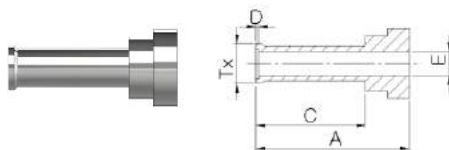
SCO-GWC



| Ordering Number | SCO Size | Tube O.D. | A | C | E | Tx |
|-----------------|----------|-----------|------|------|-----|-------|
| SCO-GWC-4-2T | 1/4 | 1/8 | 19.6 | 7.1 | 1.4 | 10.21 |
| SCO-GWC-4-4T | 1/4 | 1/4 | 28.4 | 10.4 | 3.0 | 10.21 |
| SCO-GWC-8-4T | 1/2 | 1/4 | 23.1 | 10.4 | 3.0 | 16.31 |
| SCO-GWC-8-6T | 1/2 | 3/8 | 21.3 | 10.4 | 5.8 | 16.31 |
| SCO-GWC-8-8T | 1/2 | 1/2 | 26.9 | 12.7 | 8.4 | 16.31 |

► Automatic Tube Weld Connector

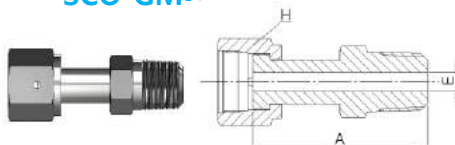
SCO-GWAC



| Ordering Number | SCO Size | Tube O.D. | A | C | D | E | Tx | Wall Thickness |
|-----------------|----------|-----------|------|------|------|------|------|----------------|
| SCO-GWAC-4-4T | 1/4 | 1/4 | 28.4 | 19.8 | 0.51 | 4.4 | 7.4 | 0.035 |
| SCO-GWAC-8-6T | 1/2 | 3/8 | 28.7 | 20.0 | 0.76 | 7.7 | 10.4 | 0.035 |
| SCO-GWAC-8-8T | 1/2 | 1/2 | 29.0 | 20.3 | 1.0 | 9.6 | 14.0 | 0.049 |
| SCO-GWAC-12-12T | 3/4 | 3/4 | 30.5 | 20.3 | 1.0 | 15.5 | 20.3 | 0.049 |
| SCO-GWAC-16-16T | 1 | 1 | 35.8 | 25.4 | 1.0 | 20.6 | 26.9 | 0.065 |

► Male NPT Connector

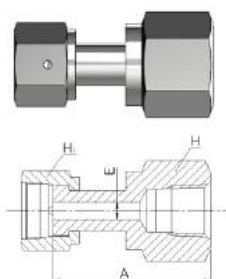
SCO-GMC



| Ordering Number | SCO Size | NPT Size | A | E | H |
|-----------------|----------|----------|------|------|-------|
| SCO-GMC-4-4N | 1/4 | 1/4 | 40.4 | 4.4 | 11/16 |
| SCO-GMC-8-6N | 1/2 | 3/8 | 42.4 | 9.6 | 15/16 |
| SCO-GMC-8-8N | 1/2 | 1/2 | 47.5 | 9.6 | 15/16 |
| SCO-GMC-12-12N | 3/4 | 3/4 | 51.6 | 15.5 | 1-3/8 |
| SCO-GMC-16-16N | 1 | 1 | 59.9 | 20.6 | 1-5/8 |

► Female NPT Connector

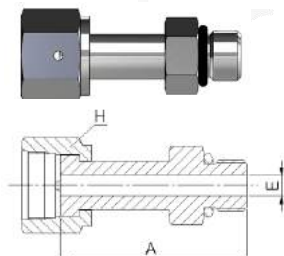
SCO-GFC



| Ordering Number | SCO Size | NPT Size | A | E | H | H ₁ |
|-----------------|----------|----------|------|------|--------|----------------|
| SCO-GFC-4-4N | 1/4 | 1/4 | 39.9 | 4.4 | 3/4 | 11/16 |
| SCO-GFC-8-6N | 1/2 | 3/8 | 43.9 | 9.6 | 7/8 | 15/16 |
| SCO-GFC-8-8N | 1/2 | 1/2 | 49.8 | 9.6 | 1-1/16 | 15/16 |
| SCO-GFC-12-12N | 3/4 | 3/4 | 53.8 | 15.5 | 1-5/16 | 1-3/8 |
| SCO-GFC-16-16N | 1 | 1 | 58.2 | 20.6 | 1-5/8 | 1-5/8 |

► Male SAE MS Connector

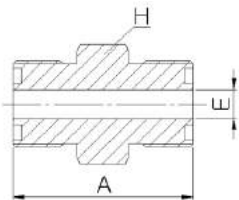
SCO-GUS



| Ordering Number | SCO Size | Straight Thread size | A | E | H |
|-----------------|----------|----------------------|------|------|-------|
| SCO-GUS-4-4U | 1/4 | 7/16-20 | 39.1 | 4.4 | 11/16 |
| SCO-GUS-8-6U | 1/2 | 9/16-18 | 41.7 | 9.6 | 15/16 |
| SCO-GUS-8-8U | 1/2 | 3/4-16 | 43.4 | 9.6 | 15/16 |
| SCO-GUS-12-12U | 3/4 | 1-1/16-12 | 52.6 | 15.5 | 1-3/8 |
| SCO-GUS-16-16U | 1 | 1-5/16-12 | 55.1 | 20.6 | 1-5/8 |

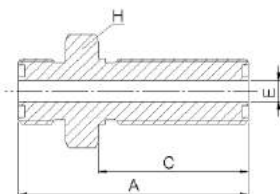
Bodies

► Union SCO-BU



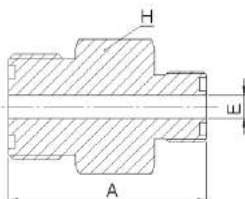
| Ordering Number | SCO Size | A | E | H |
|-----------------|----------|------|-----|-----|
| SCO-BU-4 | 1/4 | 27.6 | 4.4 | 5/8 |
| SCO-BU-8 | 1/2 | 35.4 | 9.6 | 7/8 |

► Bulkhead Union SCO-BBU



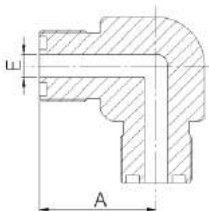
| Ordering Number | SCO Size | A | C | E | H | Panel Hole Drill Size | Max Panel Thickness |
|-----------------|----------|------|------|-----|-------|-----------------------|---------------------|
| SCO-BBU-4 | 1/4 | 48.2 | 31.5 | 4.4 | 13/16 | 14.27 | 9.1 |
| SCO-BBU-8 | 1/2 | 58.3 | 36.5 | 9.6 | 1-1/8 | 20.61 | 10.2 |

► Reducing Union SCO-BUR



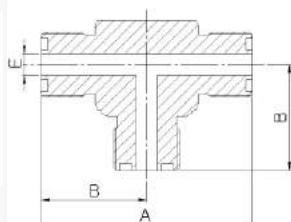
| Ordering Number | SCO Size | SCO Size | A | E | H |
|-----------------|----------|----------|------|-----|-----|
| SCO-BUR-8-4 | 1/2 | 1/4 | 32.4 | 4.4 | 7/8 |

► Union Elbow SCO-BL



| Ordering Number | SCO Size | A | E |
|-----------------|----------|------|------|
| SCO-BL-4 | 1/4 | 21.5 | 4.4 |
| SCO-BL-8 | 1/2 | 28.0 | 9.6 |
| SCO-BL-12 | 3/4 | 37.3 | 15.5 |
| SCO-BL-16 | 1 | 41.7 | 20.6 |

► Union Tee SCO-BT

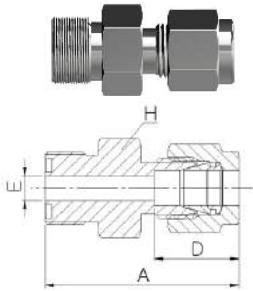


| Ordering Number | SCO Size | A | B | E |
|-----------------|----------|------|------|------|
| SCO-BT-4 | 1/4 | 43.0 | 21.5 | 4.4 |
| SCO-BT-8 | 1/2 | 56.0 | 28.0 | 9.6 |
| SCO-BT-12 | 3/4 | 74.6 | 37.3 | 15.5 |
| SCO-BT-16 | 1 | 83.4 | 41.7 | 20.6 |

Bodies

► S-Lok Tube Fitting Connector

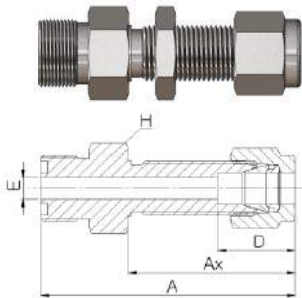
SCO-BSC



| Ordering Number | SCO Size | Tube O.D. | A | D | E | H |
|-----------------|----------|-----------|-------|-------|------|-------|
| SCO-BSC-4-2T | 1/4 | 1/8 | 33.04 | 12.7 | 2.28 | 11/16 |
| SCO-BSC-4-4T | 1/4 | 1/4 | 35.58 | 15.24 | 4.4 | 11/16 |
| SCO-BSC-8-6T | 1/2 | 3/8 | 41.9 | 16.76 | 7.11 | 15/16 |
| SCO-BSC-8-8T | 1/2 | 1/2 | 44.45 | 22.86 | 9.6 | 15/16 |
| SCO-BSC-12-12T | 3/4 | 3/4 | 51.82 | 24.38 | 15.5 | 1-3/8 |
| SCO-BSC-16-16T | 1 | 1 | 58.2 | 31.24 | 20.6 | 1-5/8 |

► S-Lok Tube Fitting Bulkhead Union

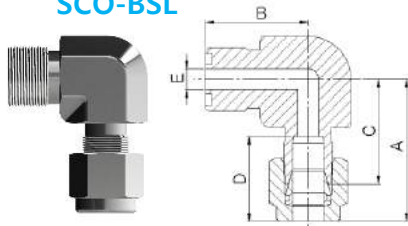
SCO-BSCB



| Ordering Number | SCO Size | Tube O.D. | A | Ax | D | E | H | Panel Hole Drill Size | Max Panel Thickness |
|-----------------|----------|-----------|-------|-------|-------|------|-------|-----------------------|---------------------|
| SCO-BSCB-4-4T | 1/4 | 1/4 | 51.32 | 33.52 | 15.24 | 4.4 | 11/16 | 11.5 | 10.16 |
| SCO-BSCB-8-6T | 1/2 | 3/8 | 59.43 | 36.83 | 16.76 | 7.11 | 15/16 | 14.68 | 11.17 |
| SCO-BSCB-8-8T | 1/2 | 1/2 | 64.51 | 41.91 | 22.86 | 9.6 | 15/16 | 19.44 | 12.7 |
| SCO-BSCB-12-12T | 3/4 | 3/4 | 77.59 | 47.49 | 24.38 | 15.5 | 1-3/8 | 25.79 | 16.76 |
| SCO-BSCB-16-16T | 1 | 1 | 89.2 | 57.4 | 31.24 | 20.6 | 1-5/8 | 33.73 | 19.05 |

► S-Lok Tube Fitting Union Elbow

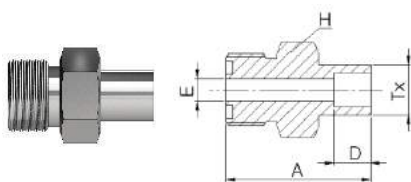
SCO-BSL



| Ordering Number | SCO Size | Tube O.D. | A | B | C | D | E |
|-----------------|----------|-----------|-------|------|-------|-------|------|
| SCO-BSL-4-4T | 1/4 | 1/4 | 26.92 | 21.5 | 19.55 | 15.24 | 4.4 |
| SCO-BSL-8-6T | 1/2 | 3/8 | 30.48 | 28.0 | 23.11 | 16.76 | 7.11 |
| SCO-BSL-8-8T | 1/2 | 1/2 | 36.06 | 28.0 | 25.9 | 22.86 | 9.6 |
| SCO-BSL-12-12T | 3/4 | 3/4 | 39.87 | 37.3 | 29.71 | 24.38 | 15.5 |
| SCO-BSL-16-16T | 1 | 1 | 49.02 | 41.7 | 36.83 | 31.24 | 20.6 |

► Tube Socket Weld Connector

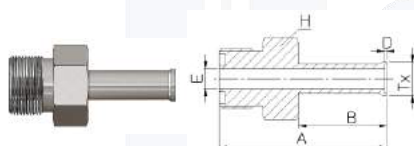
SCO-BSWC



| Ordering Number | SCO Size | Tube O.D. | A | D | E | H | Tx |
|-----------------|----------|-----------|-------|-------|------|-------|-------|
| SCO-BSWC-4-4T | 1/4 | 1/4 | 28.21 | 7.87 | 4.4 | 5/8 | 11.17 |
| SCO-BSWC-6-6T | 3/8 | 3/8 | 31.83 | 9.65 | 6.7 | 3/4 | 15.74 |
| SCO-BSWC-8-8T | 1/2 | 1/2 | 34.53 | 12.7 | 9.6 | 7/8 | 19.05 |
| SCO-BSWC-12-12T | 3/4 | 3/4 | 42.03 | 14.22 | 15.5 | 1-1/4 | 26.67 |
| SCO-BSWC-16-16T | 1 | 1 | 46.02 | 19.05 | 20.6 | 1-1/2 | 33.27 |

► Automatic Tube Weld Connector

SCO-BWAC

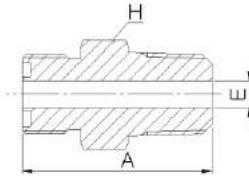


| Ordering Number | SCO Size | Tube O.D. | A | B | D | E | H | Tx | Wall Thickness |
|-----------------|----------|-----------|------|------|-----|------|-------|------|----------------|
| SCO-BWAC-4-4T | 1/4 | 1/4 | 37.6 | 19.8 | 0.5 | 4.4 | 5/8 | 7.4 | 0.035 |
| SCO-BWAC-8-6T | 1/2 | 3/8 | 42.6 | 20.0 | 0.8 | 7.7 | 3/4 | 10.4 | 0.035 |
| SCO-BWAC-8-8T | 1/2 | 1/2 | 42.9 | 20.3 | 1 | 9.6 | 7/8 | 14.0 | 0.049 |
| SCO-BWAC-12-12T | 3/4 | 3/4 | 50.4 | 20.3 | 1 | 15.5 | 1-1/4 | 20.3 | 0.049 |
| SCO-BWAC-16-16T | 1 | 1 | 57.2 | 25.4 | 1 | 20.6 | 1-1/2 | 26.9 | 0.065 |

Bodies

► Male NPT Connector

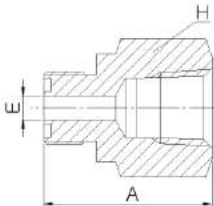
SCO-BMC



| Ordering Number | SCO Size | NPT Size | A | E | H |
|-----------------|----------|----------|------|------|-------|
| SCO-BMC-4-2N | 1/4 | 1/8 | 27.8 | 4.4 | 5/8 |
| SCO-BMC-4-4N | 1/4 | 1/4 | 31.8 | 4.4 | 5/8 |
| SCO-BMC-8-6N | 1/2 | 3/8 | 37.6 | 9.6 | 7/8 |
| SCO-BMC-8-8N | 1/2 | 1/2 | 41.6 | 9.6 | 7/8 |
| SCO-BMC-12-12N | 3/4 | 3/4 | 51.1 | 15.5 | 1-1/4 |
| SCO-BMC-16-16N | 1 | 1 | 55.8 | 20.6 | 1-1/2 |

► Female NPT Connector

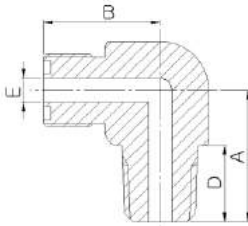
SCO-BFC



| Ordering Number | SCO Size | NPT Size | A | E | H |
|-----------------|----------|----------|------|------|--------|
| SCO-BFC-4-2N | 1/4 | 1/8 | 31.8 | 4.4 | 9/16 |
| SCO-BFC-4-4N | 1/4 | 1/4 | 35.3 | 4.4 | 3/4 |
| SCO-BFC-8-6N | 1/2 | 3/8 | 39.9 | 9.6 | 7/8 |
| SCO-BFC-8-8N | 1/2 | 1/2 | 45.0 | 9.6 | 1-1/16 |
| SCO-BFC-12-12N | 3/4 | 3/4 | 49.0 | 15.5 | 1-5/16 |
| SCO-BFC-16-16N | 1 | 1 | 51.3 | 20.6 | 1-5/8 |

► Male Elbow NPT Connector

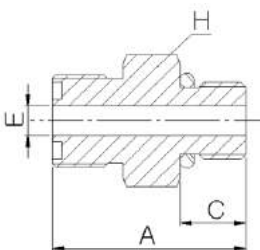
SCO-BLM



| Ordering Number | SCO Size | NPT Size | A | B | D | E |
|-----------------|----------|----------|------|------|------|------|
| SCO-BLM-4-8N | 1/4 | 1/8 | 22.1 | 21.5 | 10.0 | 4.4 |
| SCO-BLM-4-4N | 1/4 | 1/4 | 26.7 | 21.5 | 14.0 | 4.4 |
| SCO-BLM-8-6N | 1/2 | 3/8 | 32.0 | 28.0 | 15.0 | 9.6 |
| SCO-BLM-8-8N | 1/2 | 1/2 | 36.8 | 28.0 | 19.0 | 9.6 |
| SCO-BLM-12-12N | 3/4 | 3/4 | 42.4 | 37.3 | 21.0 | 15.5 |
| SCO-BLM-16-16N | 1 | 1 | 49.3 | 41.7 | 24.0 | 20.6 |

► Male SAE/MS Connector

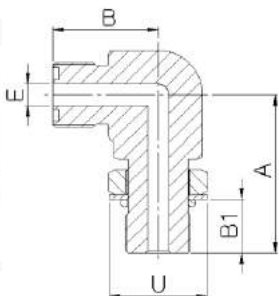
SCO-BUS



| Ordering Number | SCO Size | Straight Thread size | A | C | E | H |
|-----------------|----------|----------------------|-------|-------|------|-------|
| SCO-BUS-4-4U | 1/4 | 7/16-20 | 26.94 | 9.14 | 4.4 | 5/8 |
| SCO-BUS-4-6U | 1/4 | 9/16-18 | 27.7 | 9.9 | 4.4 | 11/16 |
| SCO-BUS-8-4U | 1/2 | 7/16-20 | 31.74 | 9.14 | 9.6 | 7/8 |
| SCO-BUS-8-6U | 1/2 | 9/16-18 | 32.5 | 9.9 | 9.6 | 7/8 |
| SCO-BUS-8-8U | 1/2 | 3/4-16 | 33.77 | 11.17 | 9.6 | 7/8 |
| SCO-BUS-12-12U | 3/4 | 1-1/16-12 | 45.08 | 14.98 | 15.5 | 1-1/4 |
| SCO-BUS-16-16U | 1 | 1-5/16-12 | 46.78 | 14.98 | 20.6 | 1-1/2 |

► Male SAE/MS Positionable Elbow

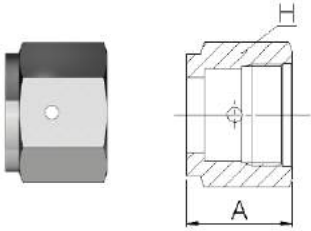
SCO-BLS



| Ordering Number | SCO Size | Straight Thread size | A | B | B ₁ | E | U |
|-----------------|----------|----------------------|------|------|----------------|------|-------|
| SCO-BLS-4-4U | 1/4 | 7/16-20 | 30.2 | 21.5 | 9.9 | 4.4 | 16.51 |
| SCO-BLS-8-6U | 1/2 | 9/16-18 | 39.1 | 28.0 | 11.17 | 9.6 | 20.06 |
| SCO-BLS-8-8U | 1/2 | 3/4-16 | 41.9 | 28.0 | 12.7 | 9.6 | 25.65 |
| SCO-BLS-12-12U | 3/4 | 1-1/16-12 | 54.1 | 37.3 | 16.76 | 15.5 | 36.57 |
| SCO-BLS-16-16U | 1 | 1-5/16-12 | 58.7 | 41.7 | 16.76 | 20.6 | 43.94 |

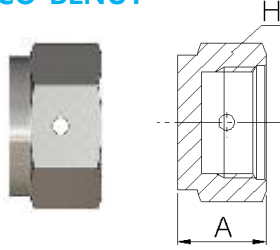
E.T.C. Parts

► NUT SCO-NUT



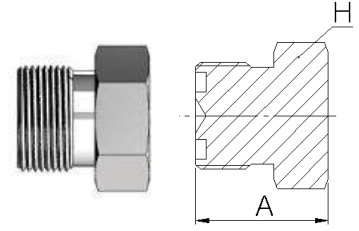
| Ordering Number | SCO Size | A | H |
|-----------------|----------|------|-------|
| SCO-NUT-4 | 1/4 | 14.7 | 11/16 |
| SCO-NUT-8 | 1/2 | 21.0 | 15/16 |
| SCO-NUT-12 | 3/4 | 26.0 | 1-3/8 |
| SCO-NUT-16 | 1 | 27.8 | 1-5/8 |

► BLIND NUT SCO-BLNUT



| Ordering Number | SCO Size | A | H |
|-----------------|----------|------|-------|
| SCO-BLNUT-4 | 1/4 | 11.2 | 11/16 |
| SCO-BLNUT-8 | 1/2 | 14.2 | 15/16 |
| SCO-BLNUT-12 | 3/4 | 19.1 | 1-3/8 |
| SCO-BLNUT-16 | 1 | 20.6 | 1-5/8 |

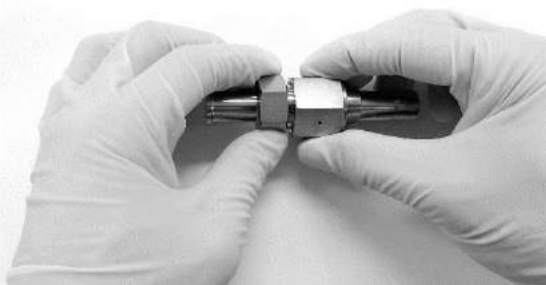
► BLIND CAP SCO-CAP



| Ordering Number | SCO Size | A | H |
|-----------------|----------|------|-------|
| SCO-CAP-4 | 1/4 | 16.7 | 5/8 |
| SCO-CAP-8 | 1/2 | 21.8 | 7/8 |
| SCO-CAP-12 | 3/4 | 27.4 | 1-1/4 |
| SCO-CAP-16 | 1 | 27.9 | 1-1/2 |

SCO Fitting Installation Instruction

1. Figure Tight.



2. 1/8 (45°) Turn with Wrench.



3. Special Note

O-Ring should be removed to prevent thermal damage when welding of bodies or glands.



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